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**D3208-3**  
**Job Sheet 210967**



**Part No:** D3208-3

**Job Qty:** 4 pcs

**Part Name:** Pedal Mount Angle



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 6/29/20

**Job Tracking No:**

**Due Date:** 7/2/20

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV C SHEETS 3,4 IPP: B 04.05.25 Material changed for Step 4 KJ/JLM IPP Rev:C Now on Waterjet  
06-10-12 JLM IPP REV D:PER REV B 12-03-23 JLM VERIFIED BY:EC IPP REV:C 12.04.20 as per dwg rev.C  
DD verf:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|---------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                     |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 100   | Waterjet - Flow - 1 | 4 pcs |            | 7/1/20   | 0.17      | 0.20    | Waterjet - Flow       |           | <i>20/06/20</i> |
| 120   | QC 8                | 4 pcs |            | 7/1/20   | 0.00      | 0.00    | QC 8 - 12             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 14             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 17             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 20             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 25             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 3              |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 32             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 33             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 35             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 39             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 4              |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 44             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 45             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 49             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 58             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 8              |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 9              |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 68             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 67             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 1 (A)          |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 47             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 40             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 52             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 23             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 57             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 76             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 61             |           |                 |
|       |                     |       |            |          |           |         | QC 8 - 66             |           |                 |

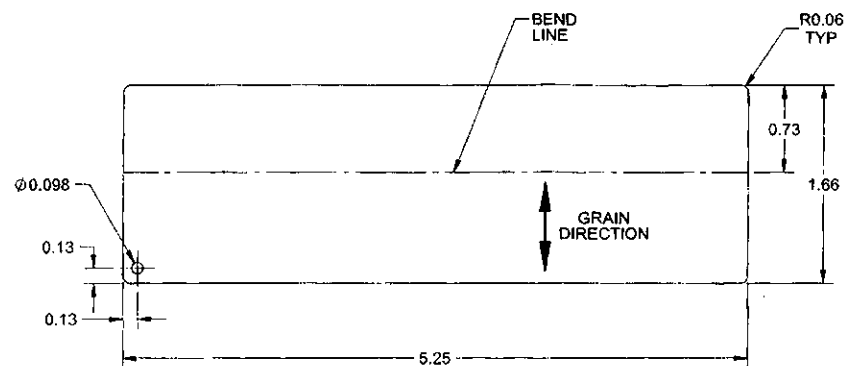
|     |                               |          |        |           |                             |             |
|-----|-------------------------------|----------|--------|-----------|-----------------------------|-------------|
| 130 | Small Fab - Brake NC - B4B    | 4<br>pcs | 7/1/20 | 0.25 0.18 | QC 8 - 73                   |             |
|     |                               |          |        |           | QC 8 - 82                   |             |
|     |                               |          |        |           | Small Fab - Brake - 1 - B4B |             |
|     |                               |          |        |           | Small Fab - Brake - 2 - B4B |             |
| 140 | QC 5                          | 4<br>pcs | 7/1/20 | 0.00 0.00 | Small Fab - Brake - 3 - B4B | JUN 30 2020 |
|     |                               |          |        |           | QC 5 - 10                   |             |
|     |                               |          |        |           | QC 5 - 12                   |             |
|     |                               |          |        |           | QC 5 - 17                   |             |
|     |                               |          |        |           | QC 5 - 18                   |             |
|     |                               |          |        |           | QC 5 - 19                   |             |
|     |                               |          |        |           | QC 5 - 22                   |             |
|     |                               |          |        |           | QC 5 - 24                   |             |
|     |                               |          |        |           | QC 5 - 3                    |             |
|     |                               |          |        |           | QC 5 - 43                   |             |
|     |                               |          |        |           | QC 5 - 49                   |             |
|     |                               |          |        |           | QC 5 - 51                   |             |
|     |                               |          |        |           | QC 5 - 58                   |             |
|     |                               |          |        |           | QC 5 - 68                   |             |
|     |                               |          |        |           | QC 5 - 9                    |             |
|     |                               |          |        |           | QC 5 - 50                   |             |
|     |                               |          |        |           | QC 5 - 30                   |             |
|     |                               |          |        |           | QC 5 - 40                   |             |
|     |                               |          |        |           | QC 5 - 61                   |             |
|     |                               |          |        |           | QC 5 - 81                   |             |
|     |                               |          |        |           | QC 5 - 82                   | JUN 30 2020 |
| 150 | Handfinish - 1-1 Chemical-B4B | 4<br>pcs | 7/2/20 | 0.00 0.16 | Handfinish - 1 - 1 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 2 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 3 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 4 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 5 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 6 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 7 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 8 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 9 - B4B    |             |
|     |                               |          |        |           | Handfinish - 1 - 10 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 11 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 12 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 13 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 14 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 15 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 16 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 17 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 18 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 19 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 20 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 21 - B4B   |             |
|     |                               |          |        |           | Handfinish - 1 - 22 - B4B   |             |
| 160 | QC 7                          | 4<br>pcs | 7/2/20 | 0.00 0.00 | QC 7 - 10                   |             |
|     |                               |          |        |           | QC 7 - 13                   |             |
|     |                               |          |        |           | QC 7 - 14                   |             |
|     |                               |          |        |           | QC 7 - 15                   |             |
|     |                               |          |        |           | QC 7 - 17                   |             |
|     |                               |          |        |           | QC 7 - 18                   |             |
|     |                               |          |        |           | QC 7 - 19                   |             |
|     |                               |          |        |           | QC 7 - 2                    |             |
|     |                               |          |        |           | QC 7 - 28                   |             |
|     |                               |          |        |           | QC 7 - 3                    |             |



|     |                             |     |        |           |                         |                   |
|-----|-----------------------------|-----|--------|-----------|-------------------------|-------------------|
|     |                             |     |        |           | QC 7 - 30               |                   |
|     |                             |     |        |           | QC 7 - 34               |                   |
|     |                             |     |        |           | QC 7 - 36               |                   |
|     |                             |     |        |           | QC 7 - 37               |                   |
|     |                             |     |        |           | QC 7 - 41               |                   |
|     |                             |     |        |           | QC 7 - 47               |                   |
|     |                             |     |        |           | QC 7 - 48               |                   |
|     |                             |     |        |           | QC 7 - 51               |                   |
|     |                             |     |        |           | QC 7 - 58               |                   |
|     |                             |     |        |           | QC 7 - 59               |                   |
|     |                             |     |        |           | QC 7 - 60               |                   |
|     |                             |     |        |           | QC 7 - 9                |                   |
|     |                             |     |        |           | QC 7 - 68               |                   |
|     |                             |     |        |           | QC 7 - 50               |                   |
|     |                             |     |        |           | QC 7 - 67               |                   |
|     |                             |     |        |           | QC 7 - 40               |                   |
|     |                             |     |        |           | QC 7 - 24               |                   |
|     |                             |     |        |           | QC 7 - 43               |                   |
|     |                             |     |        |           | QC 7 - 61               |                   |
|     |                             |     |        |           | QC 7 - 81               |                   |
|     |                             |     |        |           | QC 7 - 76               |                   |
|     |                             |     |        |           | QC 7 - 79               |                   |
|     |                             |     |        |           | QC 7 - 83               |                   |
|     |                             |     |        |           | QC 7 - 82               |                   |
|     |                             |     |        |           | QC 7 - 87               |                   |
|     |                             |     |        |           |                         | DAS<br>82<br>9-89 |
|     |                             |     |        |           |                         | JUN 30 2020       |
| 170 | Packaging 3-1 - Stock - B4B | 4 ✓ | 7/2/20 | 0.00 0.00 | Packaging 3 - 1 - B4B   |                   |
|     | pcs                         |     |        |           | Packaging 3 - 2 - B4B   |                   |
|     |                             |     |        |           | Packaging 3 - 3 - B4B ✓ |                   |
|     |                             |     |        |           | Packaging 3 - 4 - B4B   |                   |
|     |                             |     |        |           | Packaging 3 - 5 - B4B   |                   |
|     |                             |     |        |           | Packaging 3 - 6 - B4B   |                   |
|     |                             |     |        |           | Packaging 3 - 7 - B4B   |                   |
|     |                             |     |        |           | Packaging 3 - 8 - B4B   |                   |
|     |                             |     |        |           | Packaging 3 - 9 - B4B   |                   |
|     |                             |     |        |           | Packaging 3 - 10 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 11 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 12 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 13 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 14 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 15 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 16 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 17 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 18 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 19 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 20 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 21 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 22 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 23 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 24 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 25 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 26 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 27 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 28 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 29 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 30 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 31 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 32 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 33 - B4B  |                   |
|     |                             |     |        |           | Packaging 3 - 34 - B4B  |                   |
|     |                             |     |        |           |                         | DAS<br>80<br>9-89 |
|     |                             |     |        |           |                         | JUL 03 2020       |

|                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                |                         |                        |                         |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------------------------------|-------------------------|------------------------|-------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                |                         | Packaging 3 - 35 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                |                         | Packaging 3 - 36 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                |                         | Packaging 3 - 37 - B4B |                         |
| 180 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                | 4<br>pcs              | 7/2/20                         | 0.00 0.00               | QC 21 - SA - 21        | DAS                     |
|                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                |                         | QC 21 - SA - 70        | 21                      |
|                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                |                         | QC 21 - SA - 9         | 9-89                    |
|                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                |                         | QC 21 - SA - 77        |                         |
| Part Op 100 - 1-Cut as per Dwg D3208<br>Descriptions: 120 - (QC8- Inspect parts - second check)<br>130 - (Bend/Assemble as per dwg)<br>140 - (QC5- Inspect part completeness to step on W/O)<br>150 - (Chemical Conversion Coat per QSI005 4.1)<br>160 - (QC7-Inspect Chemical Conversion Coat)<br>170 - (Identify as per dwg & Stock Location: _____)<br>180 - (QC21- Final Inspection - Work Order Release) |                       |                                |                         |                        |                         |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                |                       |                                |                         |                        |                         |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                            | <b>Component Name</b> | <b>Quantity</b>                | <b>Operation</b>        | <b>Container</b>       |                         |
| M2024T3S.063                                                                                                                                                                                                                                                                                                                                                                                                  | 2024-T3 .063 Sheet    | .2636 sf (.0659 ea)            | 100-Waterjet - Flow - 1 | 3252605                |                         |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                        |                       |                                |                         |                        |                         |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                              | <b>Component Part</b> | <b>Required</b>                | <b>Inventory</b>        | <b>Allocated</b>       |                         |
| 100-Waterjet - Flow - 1                                                                                                                                                                                                                                                                                                                                                                                       | M2024T3S.063          | 0                              | 154                     | 0                      |                         |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                    |                       |                                |                         |                        |                         |
| <b>Spec No</b>                                                                                                                                                                                                                                                                                                                                                                                                | <b>Description</b>    | <b>Target/Tolerance</b>        | <b>Limits</b>           | <b>Type</b>            | <b>Special Comments</b> |
| 1                                                                                                                                                                                                                                                                                                                                                                                                             | Pedal Mount Angle     | 0.098inches + 0.005<br>- 0.001 | 0.103<br>0.097          |                        |                         |
| 2                                                                                                                                                                                                                                                                                                                                                                                                             | Pedal Mount Angle     | 1.651inches ± 0.010            | 1.661<br>1.641          |                        |                         |
| 3                                                                                                                                                                                                                                                                                                                                                                                                             | Pedal Mount Angle     | 5.250inches ± 0.010            | 5.260<br>5.240          |                        |                         |
| 4                                                                                                                                                                                                                                                                                                                                                                                                             | Pedal Mount Angle     | 0.063inches ± 0.010            | 0.073<br>0.053          |                        |                         |

Plex 6/29/20 1:28 PM dart.lacelle.linda



**D3208-3F PEDAL MOUNT ANGLE FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

|            |                    |                                                                                                                                                                                                                                                                                                 |              |
|------------|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | RF                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                        |              |
| DRAWN      | RF                 |                                                                                                                                                                                                                                                                                                 |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.                                                                                                                                                                                                                                                                                     | REV. C       |
| MFG. APPR. | <i>[Signature]</i> | D3208                                                                                                                                                                                                                                                                                           | SHEET 4 OF 9 |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                           | SCALE        |
| DE APPR.   | <i>[Signature]</i> | DOUBLER                                                                                                                                                                                                                                                                                         | NTS          |
| DATE       | 12.04.12           | <small>COPYRIGHT © 2004 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> |              |

RELEASED  
2012-04-18  
*[Signature]*



Container No: S285395



Part: D3208-3

Job No: 210967

Serial No/Batch: S285395

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/29/20